



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-1280-00-03

Job Sheet 201106



Part No: RBE350A93-1280-00-03

Job Qty: 4 pcs

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/15/19

Type: SOLD

Description:

Note: DWG RBE350A93-1280-00 Rev C IPP Rev. A 19.04.25 New issue DP Verify DD/IPP Rev. B 19.09.24 New revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	4 pcs	11/15/19	11/15/19	1.00	0.67	SL-154 - 1	JB 19-09-27
110	QC 2	4 pcs	11/15/19	11/15/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19-09-27

DAS
62
9-89

DAS
62
9-89

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S217759

Part: RBE350A93-1280-00-03

Job No: 201106

Serial No/Batch: S217759

Revision: C

Inspector:

Exo Date:

Plex 9/25/19 10:26 AM Dart.Renwick.Jennifer

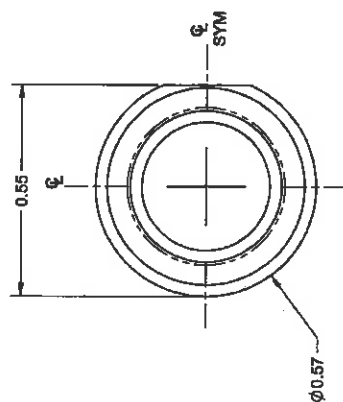
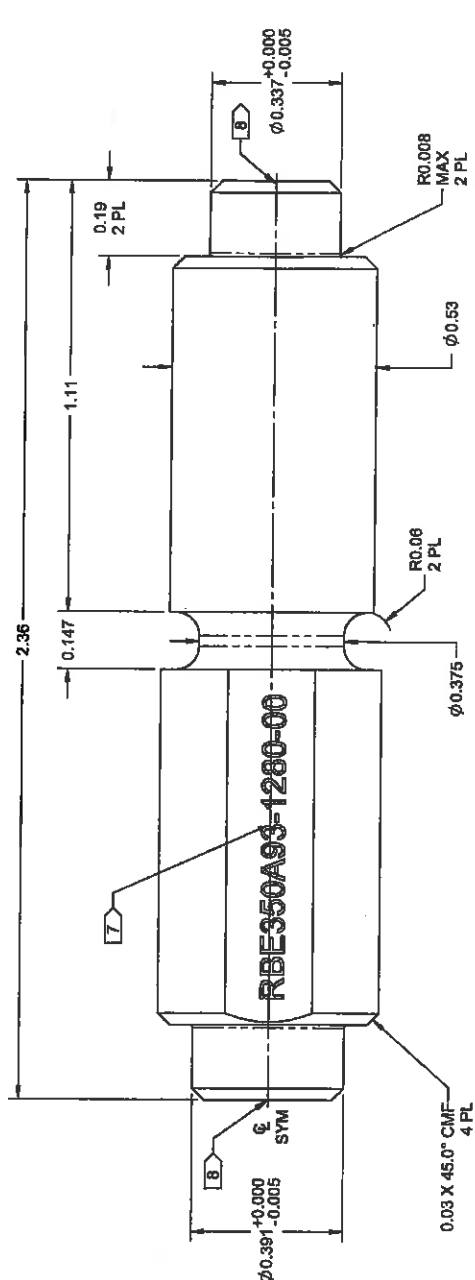
					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
QC 8 - 44						
QC 8 - 45						
QC 8 - 49						
QC 8 - 58						
QC 8 - 8	A. 19-09-27					
QC 8 - 9						
QC 8 - 68						
QC 8 - 67						
QC 8 - 1 (A)						
QC 8 - 47						
QC 8 - 40						
QC 8 - 52						
QC 8 - 23						
QC 8 - 57						
QC 8 - 76						
QC 8 - 61						
125 Outsource - 4 - Anodize	4 pcs	11/15/19			ATG001-VE Groo32	2019-10-01
130 Packaging 2-1 - Receive - B4B	4 pcs	11/15/19	0.00 0.00	Packaging 2 - 1 - B4B		
				Packaging 2 - 2 - B4B		
				Packaging 2 - 3 - B4B		
				Packaging 2 - 5 - B4B		
				Packaging 2 - 4 - B4B		
				Packaging 2 - 6 - B4B		
				Packaging 2 - 7 - B4B		
				Packaging 2 - 8 - B4B		
				Packaging 2 - 9 - B4B		
				Packaging 2 - 10 - B4B		
				Packaging 2 - 11 - B4B		
				Packaging 2 - 12 - B4B		
				Packaging 2 - 13 - B4B		
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
					Plex 9/25/19 10:26 AM Dart.Renwick.Jennifer	

				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
135	QC 6	4 pcs	11/15/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
140	Packaging 3-1 - Stock - B4B	4 pcs	11/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B

DAS
61
9-89DAS
28
9-89

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145	QC 21 - SA	4 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - 1-Machine as per folio FC831 FOLIO REV: <u>AA</u> DWG REV: <u>C</u> 2-Deburr Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - QC8- Inspect parts - second check 125 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O: <u>44646</u> -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required 130 - (Receive & Inspect for Damage & Mat'l Certs) C of C required. 135 - QC6- All purchased or subcontracted products 140 - Identify as per dwg & Stock Location: _____ 145 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6R0.625	6061-T6 Round Bar .625"	.8200 ft (.205 ea)	100-SL-154 - 1	<u>5180494</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1	M6061T6R0.625	1	32	0	
Part Specifications					
Specifications could not be found.					

Plex 9/25/19 10:26 AM Dart.Renwick.Jennifer



RBE350A93-1280-00-03 PIN

DESIGN ☒ VM
 DRAWN ☒ VM
 CHECKED ☒ KPT
 MFG. APPR. ☒ JPS
 APPROVED ☒ *[Signature]*

DATE 2019-09-24

DART Aerospace Ltd
 HAWKNESSBURY, ONTARIO, CANADA
 TOOL PART # RBE350A93-1280-00
 TITLE BUSHING REPLACEMENT TOOL
 SCALE 1:1
 REV. C SHEET 3 OF 4
 NTS

THIS DOCUMENT IS THE PROPERTY OF DART Aerospace Ltd
 IT IS TO BE USED FOR THE PURPOSES OF CONSTRUCTION ONLY. ANY OTHER REUSE OR REPRODUCTION WITHOUT THE WRITTEN PERMISSION OF DART Aerospace Ltd IS PROHIBITED.

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8825 TYPE 2 CLASS 2
- 4) TOLERANCES: $X.X = \pm 0.1^{\circ}$ / $\pm 1^{\circ}$
 $XXX = \pm 0.01^{\circ}$ / $\pm 0.5^{\circ}$
 $X.XXX = \pm 0.005^{\circ}$ / $\pm 0.1^{\circ}$
 $X.XXXX = \pm 0.0005^{\circ}$ / $\pm 0.05^{\circ}$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005^{\circ}$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK TN, "RBE350A83-1280-00". AS SHOWN
- 8) CENTER DRILL IS ACCEPTABLE



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044646



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044646

PO Date: 10/1/19

Due Date: 10/9/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-02

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190794	RB DB3225L-5	Hose End Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X22	-	10/9/19	22 pcs	0 pcs	22 pcs	\$5.7692/pcs	\$126.92
2	201106	RBE350A93-1280-00-03	Pin (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X4	-	10/9/19	4 pcs	0 pcs	4 pcs	\$5.7692/pcs	\$23.08

Grand Total: \$150.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044646



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/19 9:05 AM Dart.Guerin.Kimberley

**Certificat de Conformité / Certificate of Compliance**
(022881-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip**022881 - 1**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date	Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
15-Oct-2019	Jigar Patel		POHB044646					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBDB3225L-5 Rev.	RBDB3225L-5 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	22	22	0	0	0
2	RBE350A93-1280-00-03 Rev.	RBE350A93-1280-00-03 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	4	4	DAS 61 9-89	0	0

RECEIVED
OCT 16 2019
DART AEROSPACE LTD.

Notes Additionnelles / Additional NotesEpaisseur réelle
Actual ThicknessInspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.